

# SPEECH THERAPY: ARTICULATION

2 years

M  
N  
H  
W  
P  
B

3 years

F  
K  
G  
T  
D

4 years

-ING  
*(running)*  
J  
Y

5 years

Voiced  
TH  
*(the)*  
SH  
CH  
L  
V

6 years

S  
R  
Z  
Voiceless TH  
*(think)*  
R, L, S Blends  
*(tree, blue, stop)*  
Vocalic R  
*(car)*